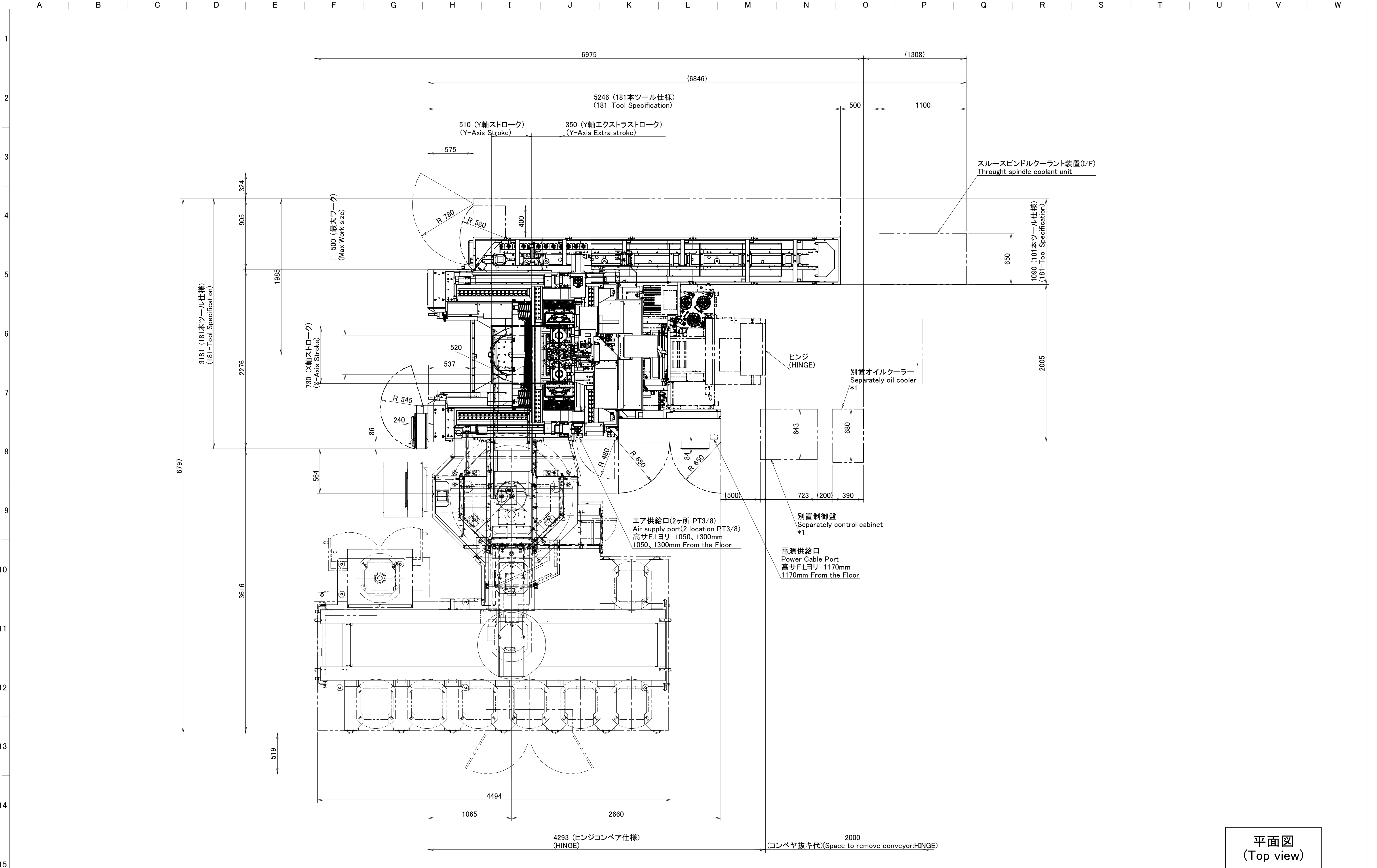




平面図
(Top view)

181本マガジン仕様
181-Tool specification

PPC仕様
(PPC SPECIFICATIONS)

※ SEPARATE TYPE UNIT (THROUGHT-SPINDLE COOLANT UNIT)	※ SEPARATELY CONTROL CABINET AND OIL COOLER EXIST WHEN	※ 別置ユニット (スピンドルユニット、異電圧トランス等) ハ、干渉シナイ	※ 別置制御盤、別置オイルクーラーハ、C軸回転数が500回転、1200回転時
INSTALL THE RANGE OF NO INTERFERENCE WHICH RANGE	ROTATIONAL SPEEDS OF C-AXIS ARE ONLY 500min-1	範囲デ、必ずシモ図中寸法ドオリ	ノミデアル。(※1)
DON'T NEED TO BE THE INDICATING POSITION OF DRAWING.	.1200min-1. (※1)	ノ位置ニアル必要ハナイ。	

PERMISSIBLE MACHINING DEVIATIONS IN DIMENSIONS WITHOUT TOLERANCE INDICATION						
CLASS OF ACCURACY	L ≤ 0.5	0.5 < L ≤ 6	6 < L ≤ 30	30 < L ≤ 120	120 < L ≤ 315	315 < L ≤ 1000
TOLERANCE	± 0.03	± 0.05	± 0.1	± 0.15	± 0.2	± 0.3
	1000 < L ≤ 2000					1000 < L ≤ 2000
	± 0.5					± 0.5

* * * *	MACHINE MODEL NO. NMV5000DCG	UNIT NO. 0	EL0003536	CUSTOMER 52-001874		
* * * *	DESIGNED 藤井 健志	CHECKED *	OPERATED 藤井 健志	ARRANGED 森本 恒作	MATERIAL *	SCALE 1/15
* * * *	PROJECTION	DATE '08.04.03	DR	TITLE	INSTALLATION DRAWING	
* * * *	MARK	DATE	REVISION	NAME	DRAWING NO. 302501377A	